

5/15

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22944
<b>Description:</b> Cam Lock		<b>Part Number:</b>	D3373-7
<b>Dwg:</b> D3373 Rev. A		<b>Qty:</b>	50
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.04.07	50
2	PG	Issue P/O: <u>2007854</u> For D3373-7 Keyed Unalike P/N: 1770A71 or <u>Alike P/N: 1770A723</u> Possible Supplier: McMaster <b>Conformation of Parts Specification sheet is required</b>	U	05.04.11	50
3	RG	Receive and Inspect for transit damage <b>Ensure Conformation of Parts Specification sheet is attached</b>	CZ	05/04/13	50
4	QC6	Inspect dimensions as per Dwg D3373	U	05.04.13	50
5	PK	Identify and Stock <b>Identify Keyed Unalike as: D3373-7D</b> <b>Identify Keyed Alike as: D3373-7KA ✓</b>	CZ	05/04/13	50
6	AC	Cost / part: <u>5.95</u>	Syc	05.04.14	50
7	DC	Close W/O <u>5.99</u> Inspect Level 21	KJ	05.04.15	50

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>[Signature]</i>

**RELEASED**  
05.01.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

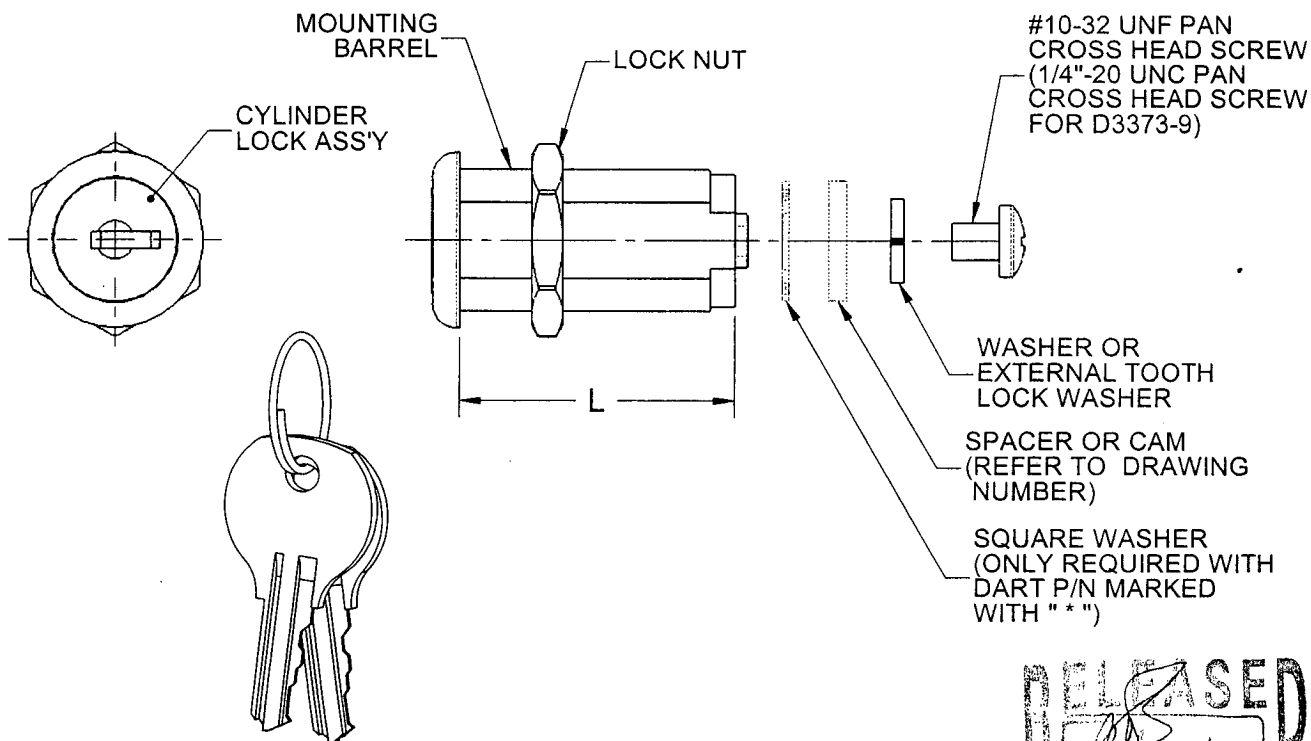
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN 43	DRAWN BY 43	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 43	APPROVED 43	DRAWING NO. <b>D3373</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.10</b>		TITLE <b>CAM LOCKS</b>	SCALE 1:1
A	04.12.10	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



RELEASED  
11/20/11

DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.  
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

UNCONTROLLED COPY  
WITHOUT NOTICE

WORK ORDER  
NO. 22944

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 07, 2005  
01:27 pm

Work Order No : 0022944  
Project Name : D3373-7  
Project For : WK515  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3373-7  
Description : Cam Lock  
Manufactured : Yes  
Amount Req'd : 50  
Amount Done : 0  
Start Date : 04-07-05  
Est Finish Date : 04-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

23

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**  
2007854

Today's Date: 4/11/05

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**  
**1 OF 1**  
**MCM NUMBER**  
7453564-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-130-07 32-54	1770 A725	50 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C420A, 3/4" DIA HOLE, 1-7/16" MATERIAL THK 13  ✓ C205104/13	1	50 EA	50

